

# **Ultimate Double Acting Hydraulic Drilling Jar**

The Ultimate Double Acting Hydraulic Drilling Jar (UHJDA) is a bi-directional drilling jar incorporating hydraulic delay without a latch mechanism. This jar will allow the operator to apply variable impact in both the up and down directions.

Using proprietary new technology, Wenzel Downhole Tools has been able to dramatically increase the allowable overpull force. The UHJDA is intended for use in highly deviated or high friction wells, where conditions may prevent applying sufficient force to release a mechanical latch.

#### **Features and Benefits**

- The UHJDA is hydraulically controlled and jars in both directions, with impact force controlled by the operator.
- Impact force is controlled by a metering device that ensures consistent delay times over the full range of operating temperatures.
- The UHJDA operates via a simple up and down motion and is unaffected by right- or left-hand torque.
- Standard seals are suitable for use up to 250°F (120°C). Optional high temperature seal kits are available for service to 400°F (200°C). External sealing surfaces are tungsten carbide-coated to enhance wear and corrosion resistance.

### **Operation**

## **Jarring Up**

- With the jar in the neutral position, apply the desired overpull in excess
  of the free string weight, starting the hydraulic delay sequence. At the
  end of the hydraulic delay, the jar will release causing an upward impact
  force.
- If necessary, lower the drill string sufficiently to close the jar to the neutral position, ready to jar up again.

## **Jarring Down**

- With the jar in the neutral position, lower the drill string to apply the
  desired down force, starting the hydraulic delay sequence. At the end of
  the hydraulic delay, the jar will release causing a downward impact force.
- If necessary, raise the drill string sufficiently to open the jar to the neutral position, ready to jar down again.



#### Handling

- To prevent unintentional tripping during handling, the UHJDA is fitted with a safety clamp to keep
  the jar in the fully extended position. The safety clamp must remain installed until the jar is ready to
  run into the hole.
- When preparing to run into the hole, connect the jar to the drill string and apply tension before removing the safety clamp.
- When coming out of the hole, install the safety clamp while the jar is still under tension and fully extended.

#### Ultimate Double Acting Hydraulic Jar (High Overpull) Specifications

IMPERIAL											
Nominal	Length	Thru	Tensile	Torsional	Max Pull	Free Stroke	Total				
OD*		Bore	Yield	Limit	<b>During Delay</b>	Up / Down	Stroke				
(inch)	(feet)	(inch)	(lbs)	(ft lbs)	(lbs)	(inch)	(inch)				
4.75	22.0	2.25	370 600	21 500	132 000	8.0	25.0				
6.50	23.1	2.75	1 220 000	51 000	275 000	8.0	25.0				
6.75	22.7	2.75	1 220 000	51 500	290 000	8.0	25.0				
7.00	22.7	2.75	1 220 000	51 500	290 000	8.0	25.0				
8.00	23.2	2.81	1 293 900	103 200	400 000	8.0	25.0				
9.50	24.1	3.00	2 106 900	189 300	550 000	8.0	25.0				

METRIC											
Nominal	Length	Thru	Tensile	Torsional	Max Pull	Free Stroke	Total				
OD*		Bore	Yield	Limit	<b>During Delay</b>	Up / Down	Stroke				
(mm)	(m)	(mm)	(daN)	(N·m)	(daN)	(mm)	(mm)				
121	6.7	57	164 800	29 100	58 700	200	640				
165	7.0	70	542 700	69 100	122 300	200	640				
171	6.9	70	542 700	69 800	129 000	200	640				
178	6.9	70	542 700	69 800	129 000	200	640				
203	7.1	71	575 500	139 900	177 900	200	640				
241	7.3	76	937 100	256 700	244 600	200	640				

Other sizes available upon request.

Torsional Limit is based on a coefficient of friction of 0.12.

\*As new OD is typically the nominal OD plus API Drill Collar Allowance. Specifications are based on as new condition and are subject to change without notice.